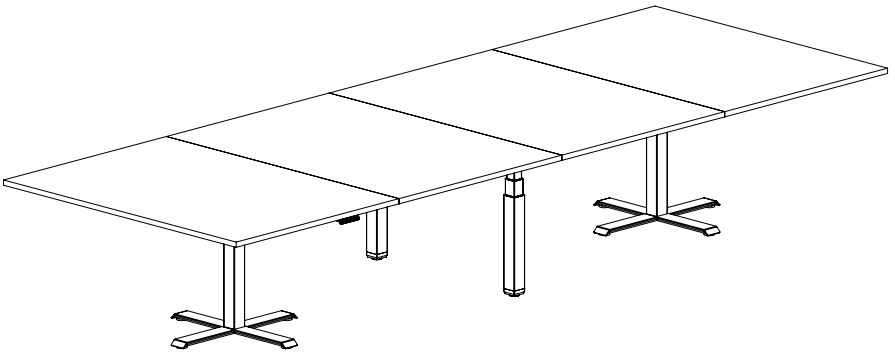


Conference Tables

Assembly Instructions

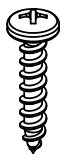


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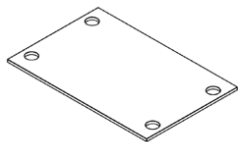
The science of sitting®

Conference Tables

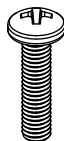
Parts



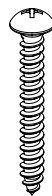
A



B



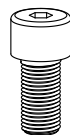
C



D



E



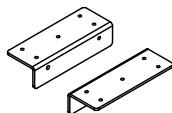
F



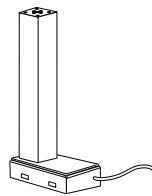
G



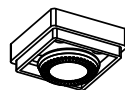
H



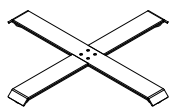
I



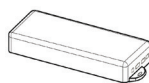
J



K



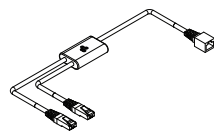
L



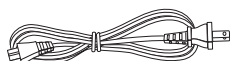
M



N



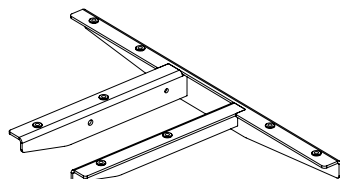
O



P



Q



R

Conference Tables

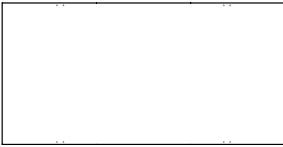
Assembly Instructions

Step 1:

For tables using 1 High Pressure Laminate (HPL) panel

- a) Lay the HPL tabletop panel face down on the floor, with the brown backer facing up.

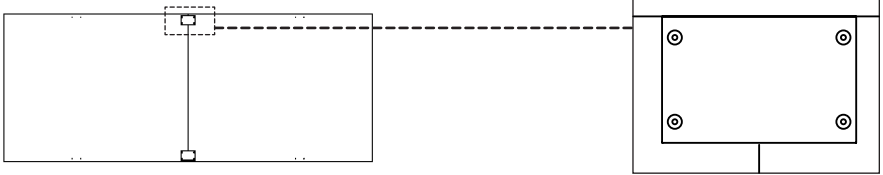
1 piece tabletop



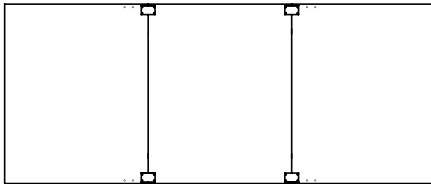
For tables using 2 or more HPL panels

- b) Align the HPL tabletop panels together face down, and secure them using the #10x7/8" wood screws **(A)** and tabletop plates **(B)**.

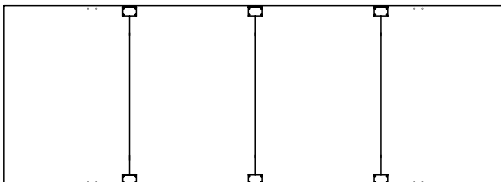
2-piece tabletop



3-piece tabletop



4-piece tabletop



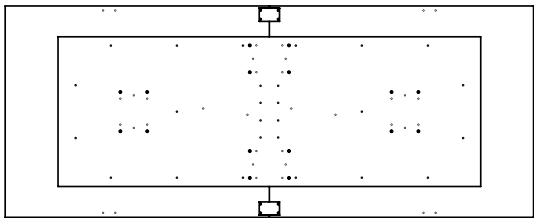
Conference Tables

Step 2:

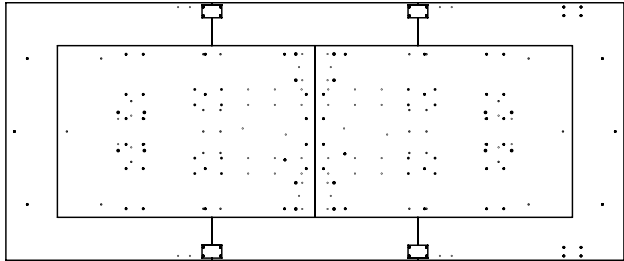
For tables using 2 or more HPL panels

- a) Lay the plywood panels on top of the HPL panels, with the brown backer facing up.

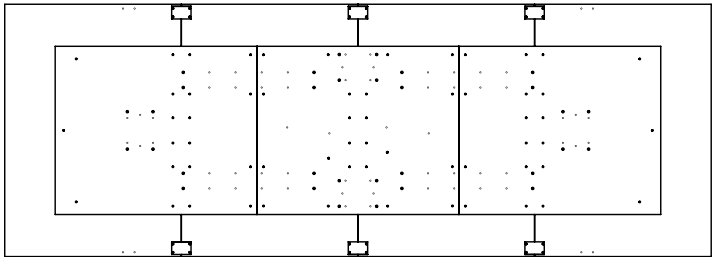
2-piece tabletop



3-piece tabletop



4-piece tabletop



Conference Tables

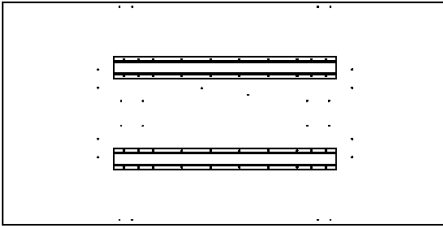
Step 3:

- a) Use #10x7/8" wood screws (**A**) to attach the under-table supports (**H**) to the brown backer surface.

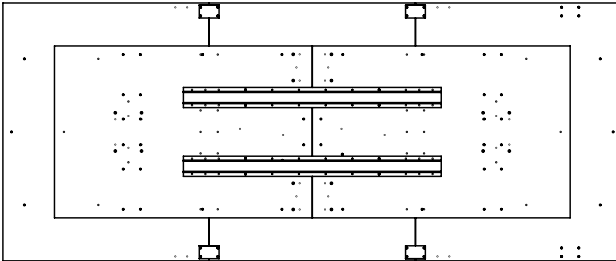
For tables using 2 or more plywood panels

- b) Use M6x20 screws (**C**) for the two holes at each end, and for the four holes on either side of each seam.

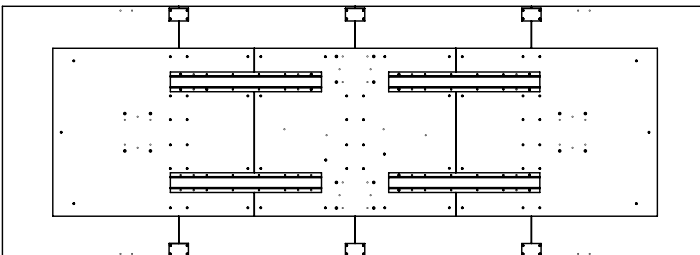
1-piece tabletop



3-piece tabletop



4-piece tabletop



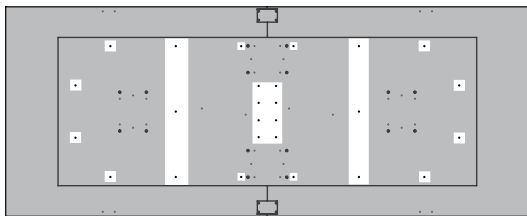
Conference Tables

Step 4:

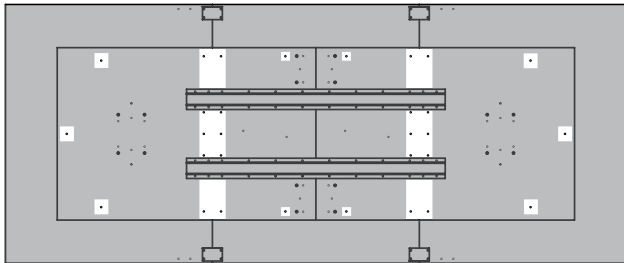
For tables using 2 or more HPL panels. Skip this step if there is no plywood.

- a) Secure the plywood to the HPL panels using #8x1.5" wood screws (D) through the holes highlighted below

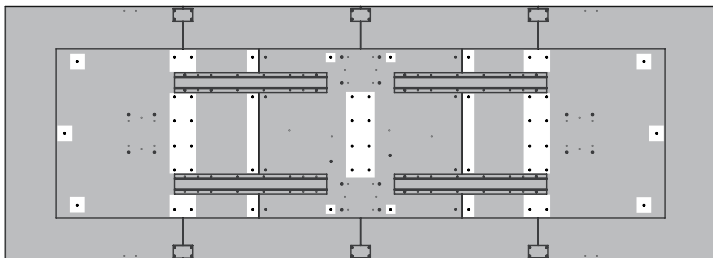
2-piece tabletop



3-piece tabletop



4-piece tabletop



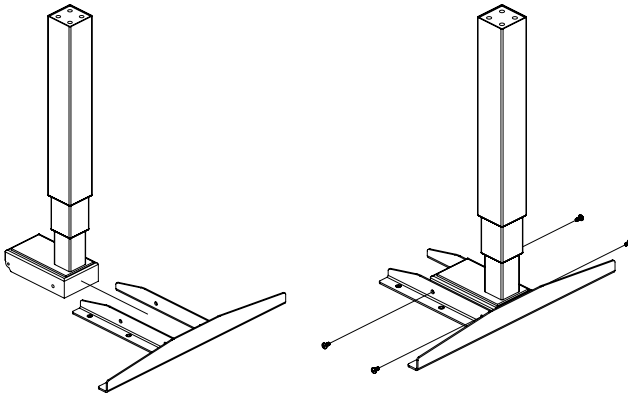
Conference Tables

Step 5:

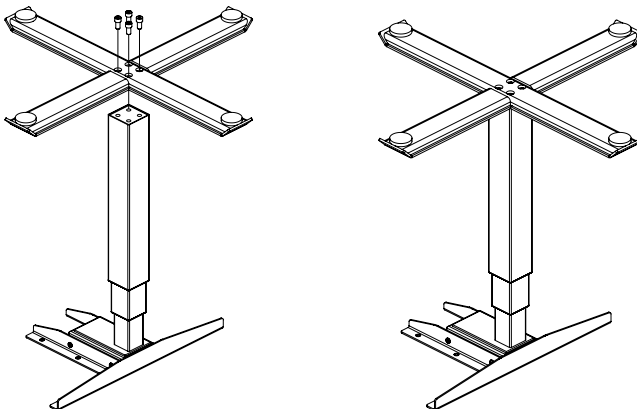
This step shows two assembly options based on the number of legs to be installed. Users should follow the instructions for their specific configuration.

For tables using only 2 Legs

- a) Slide Mounting Bracket **(R)** on to the motor housings of the legs **(J)** and install with 4x M6x16 Panhead Screws **(E)**.



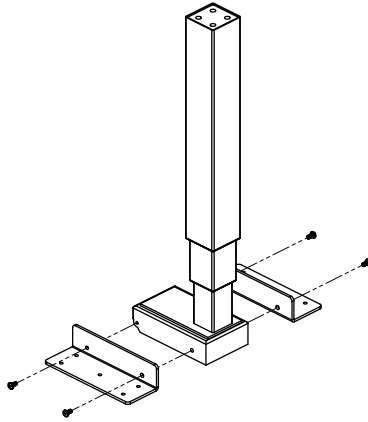
- b) Attach the X feet **(L)** to the ends of the legs **(J)** with 4x M10 bolts **(F)**.



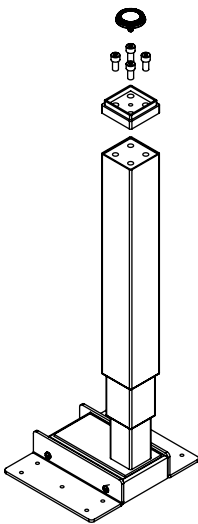
Conference Tables

For tables using 4 Legs

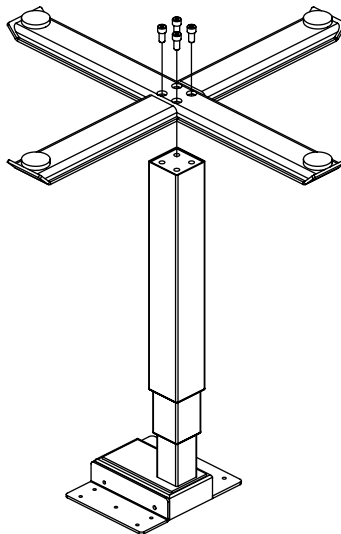
- a) Install 2x Leg Attachment Brackets (**I**) on the motor housings of the legs (**J**) with 4x M6x16 Panhead Screws (**E**).



- b) Attach the post feet (**K**) and X feet (**L**) to the ends of the legs (**J**) with 4x M10 bolts (**F**) each.



Post Foot



X Foot

Conference Tables

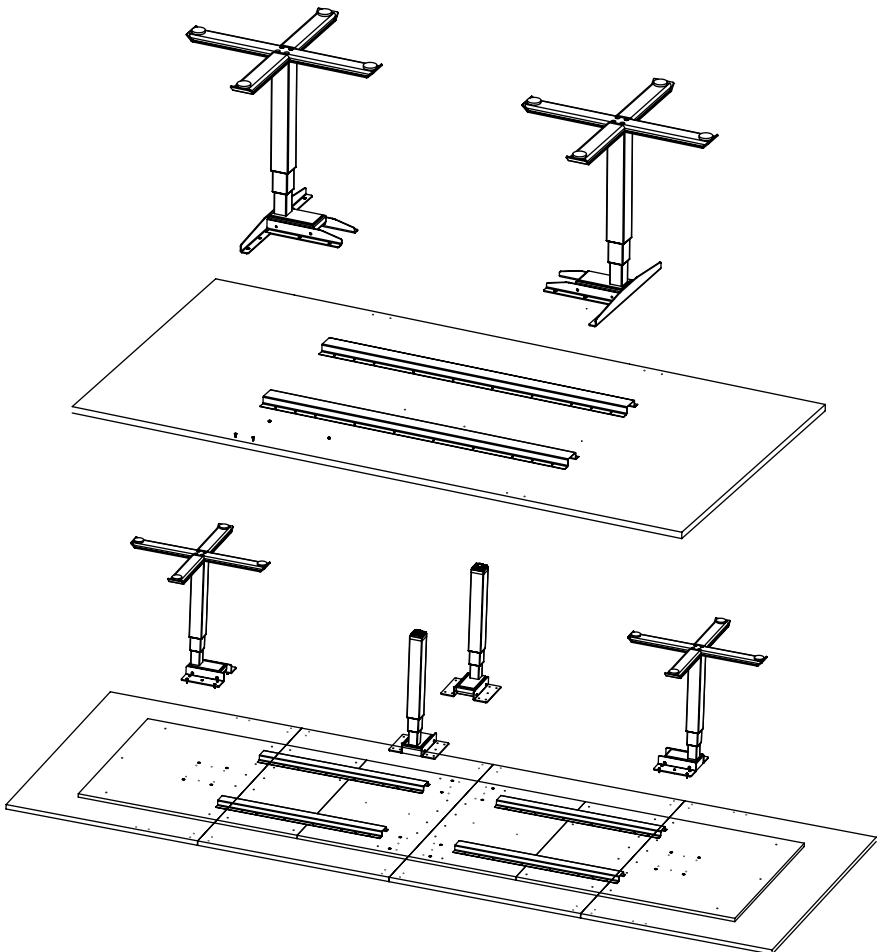
Step 6:

If installing leg assemblies directly to the HPL panels,

- a) Use #10x $\frac{7}{8}$ " wood screws (A) and align with pilot holes.

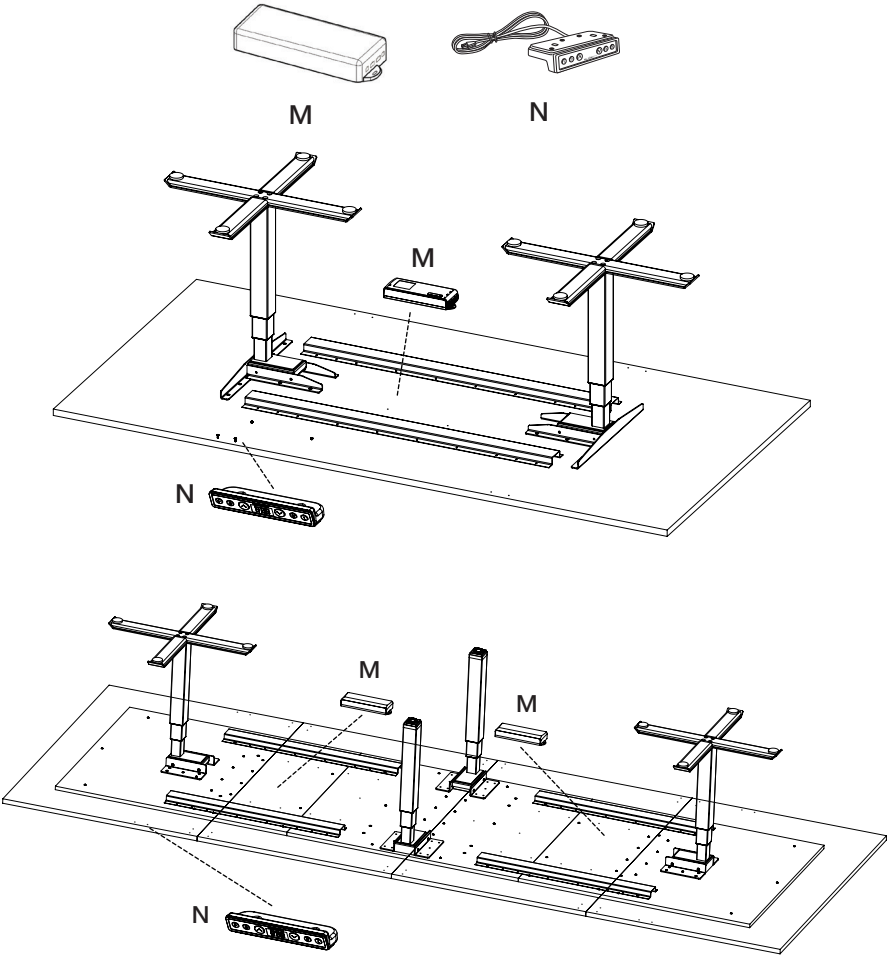
If installing leg assemblies to the plywood panels

- b) Use 4x M6x20 screws (C) and 4x 10x $\frac{7}{8}$ " wood screws (A) onto the plywood, aligning with threaded inserts and pilot holes.



Conference Tables

Step 7:

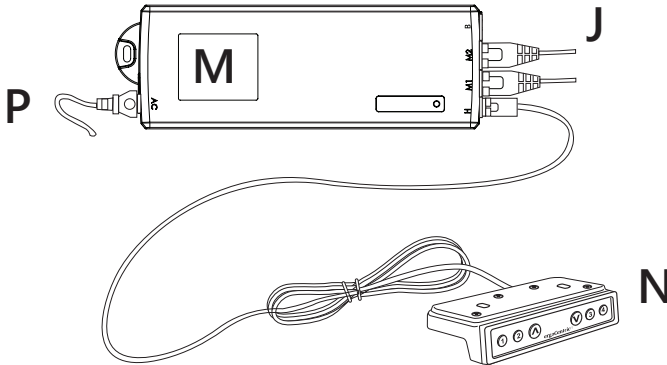


- a) Attach the control box(es) **(M)** using #10x $\frac{7}{8}$ " wood screws **(A)**.
- b) Attach the handset **(N)** using 2x flathead wood screws **(G)** aligning with pilot holes located along the edges of the HPL panels.

Conference Tables

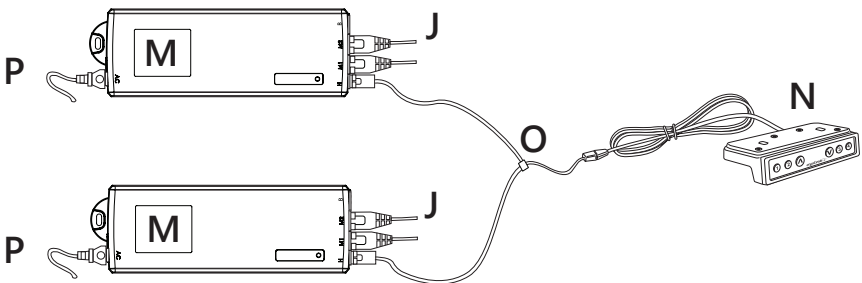
- c) Connect wires from legs (**J**), handset wire (**N**) and power cable (**P**) to control box.

2 Leg Tables



*When installing two control boxes, connect the handset wire (**N**) to the Y-Splitter cable (**O**), and connect both ends of the Y Splitter Cable to both control boxes.*

4 Leg Tables



- d) Secure all wires with wire clips (**Q**) and fasten them to the table using #10x7/8" wood screws (**A**).

Conference Tables

Step 8:

Install any mountable power bars, cable management baskets, and other under-table accessories using the instructions provided with the accessories.

Step 9:

Carefully turn the table over to its up right position, and move table into the desired location.



Step 10:

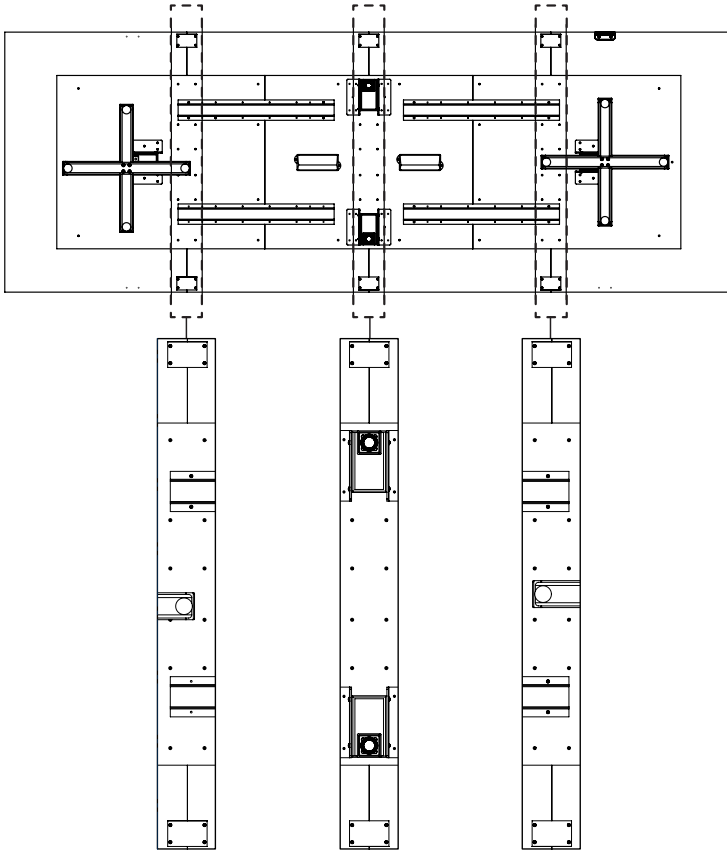
- a) Plug table into power and perform a reset -
Press and hold  and  button until table reaches lowest position. Continue holding for 10 seconds after reaching lowest position, or until you hear an additional beep.
- b) Test the parallel connectivity by pressing  button for 3 seconds to adjust table upwards. If all 4 legs do not rise together, check Y connector and perform a reset again.
- c) Once all legs are rising together, use leveling glides on feet to level table.

Conference Tables

Step 11:

For tables using 2 or more HPL panels

Adjust the alignment of the tabletop panels by loosening or tightening the screws along the tabletop seams.



Step 12:

Finally, install any top-mounted power/data port docks and secure the wires under the table using the supplied wire clips (Q)

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